

539

DART AEROSPACE LTD		Work Order:	24164
Description: Hinge		Part Number:	D3161-3
04.04.13			Note: One 72" hinge makes 4 parts 15" long
Drawing: D3161 Rev.A1 A2	04.10.18	04.10.18	Qty:

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	SL	05/09/07	10
2	STORES	Pick: Qty Part number Description Batch 1 MS20257-3-7200 Hinge MS20257-3 Note: 1 unit makes 4 D3161-3 M17 808			
3	METAL	Cut to length as per dwg (15.0" long) & Punch END OF Hinge Close, Deburr if necessary	SAD	05/09/17	10
4	QC	Inspect Level 5		05/09/17	10
5	STORES	Identify and stock	DL	05/09/19	10
6	EXPEDITING	Close W/O Inspect level 21 Cost / part 3.71 SAC 05/09/20 (10) (DP) 05/09/20			10

Rev	Date	Change	Revised By	Approved
A	02.04.26	New Issue	NG	02.04.29

RELEASED

02/01/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: 

Date: 05/09/20

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

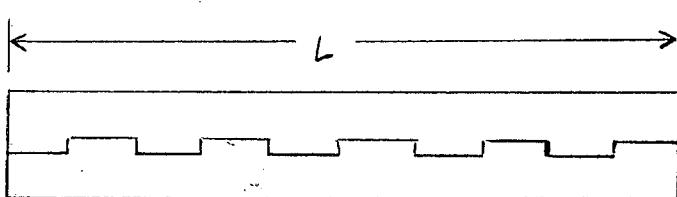
DART

COPIED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1
RF	#	D3161	
DATE	02.04.24	TITLE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 024164

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
10:49 am

Work Order No : 0024164
 Project Name : D3161-3
 Project For : WK539
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3161-3
 Description : Hinge 15.0"
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 08-31-05
 Est Finish Date : 09-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
===== ===== =====					
Burden :	0.00	0.00	0.00		
===== ===== =====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00